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(54) **HOSE REEL LATCH**

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CPC ..... **B65H 75/38** (2013.01); **B65H 75/14**  
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**2701/33**

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**137/355.26**–**0.27**

See application file for complete search history.

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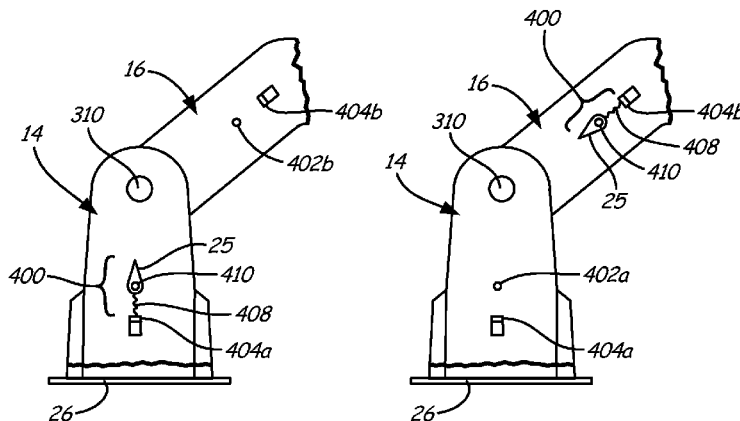
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(57) **ABSTRACT**

A hose reel has a latch assembly for catching a ratchet ele-  
ment on a hose reel spool. The hose reel includes a hose reel  
frame and a hose reel guide arm, both of which are capable of  
mounting the latch assembly.

**17 Claims, 10 Drawing Sheets**



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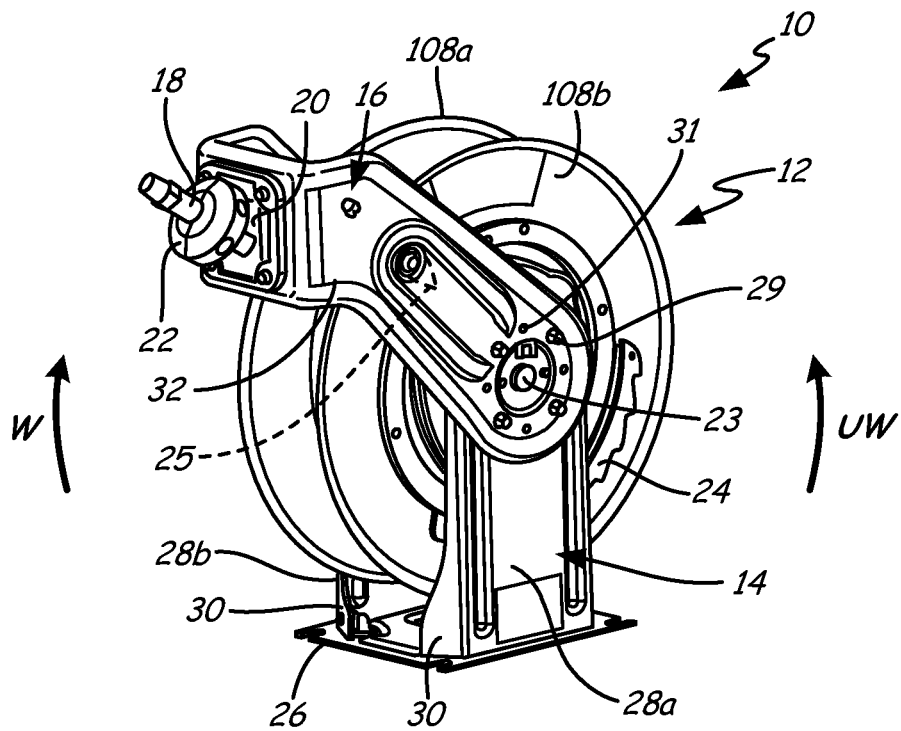
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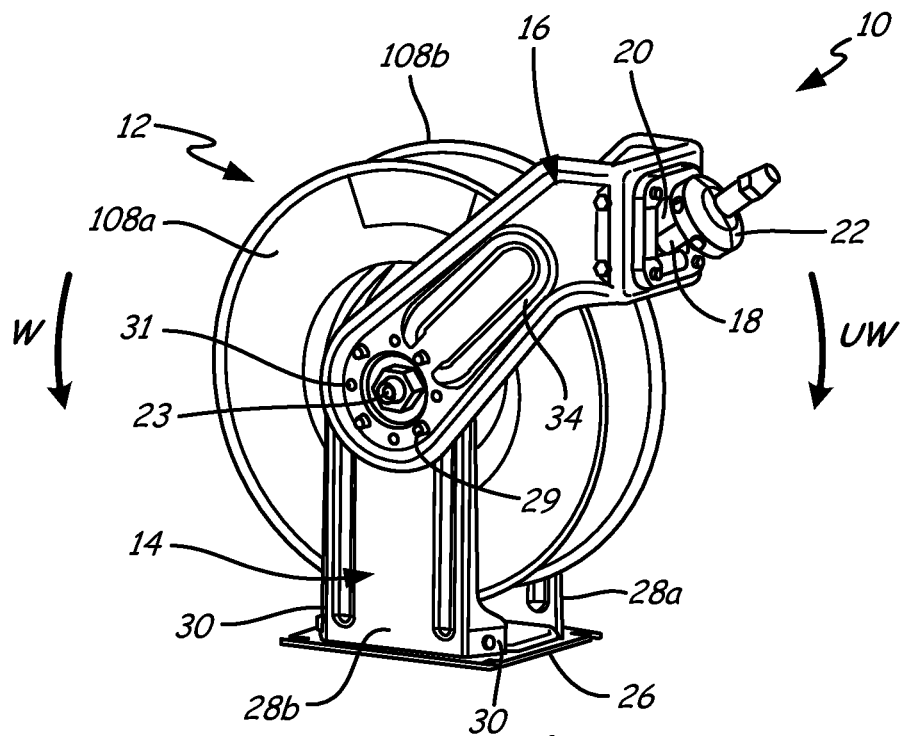
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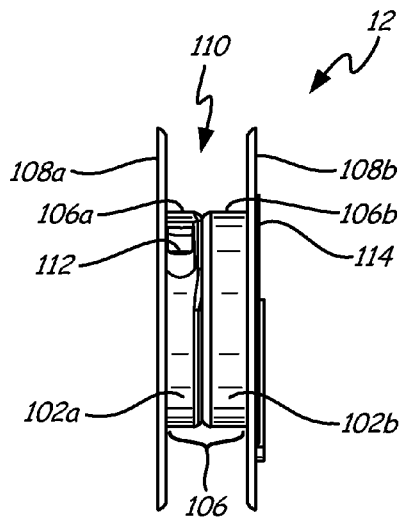
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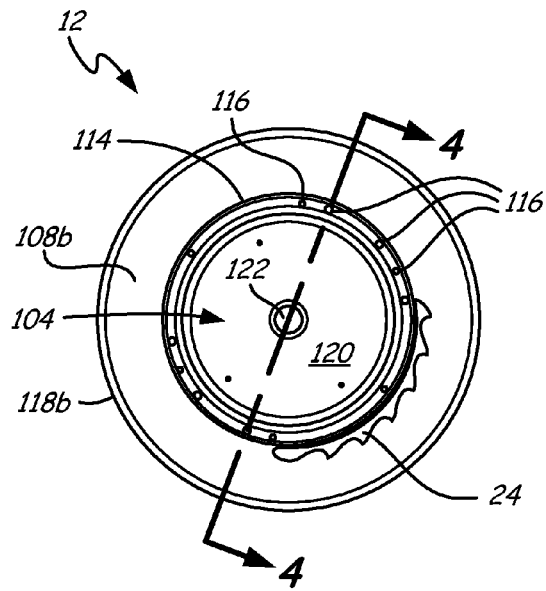
**Fig. 1a**



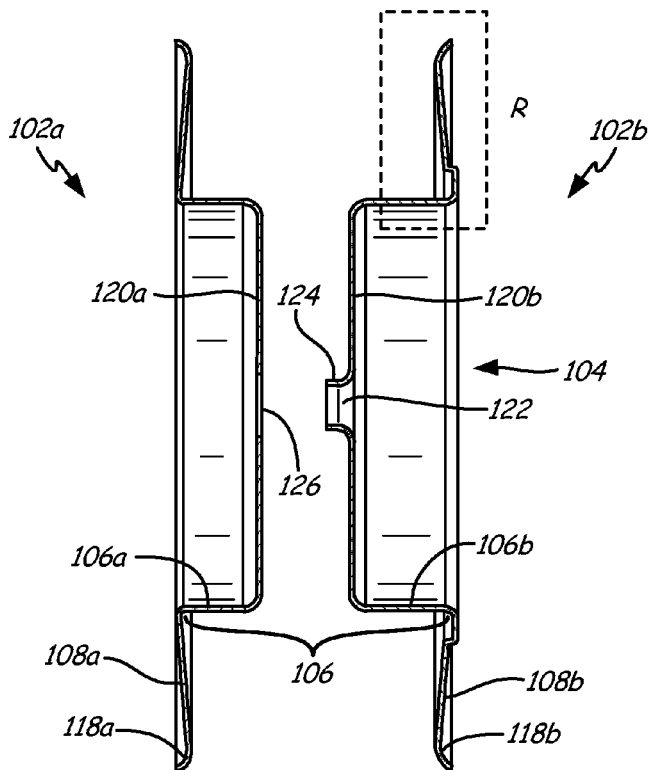
**Fig. 1b**



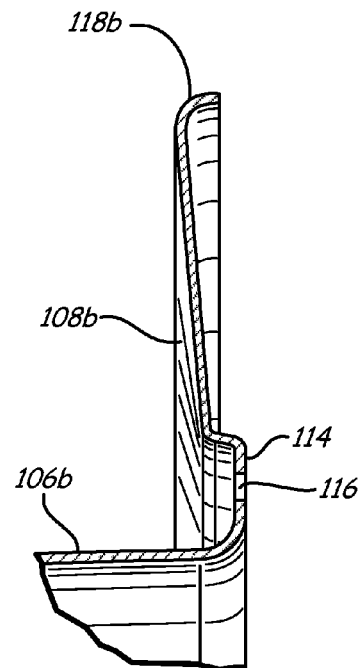
**Fig. 2**



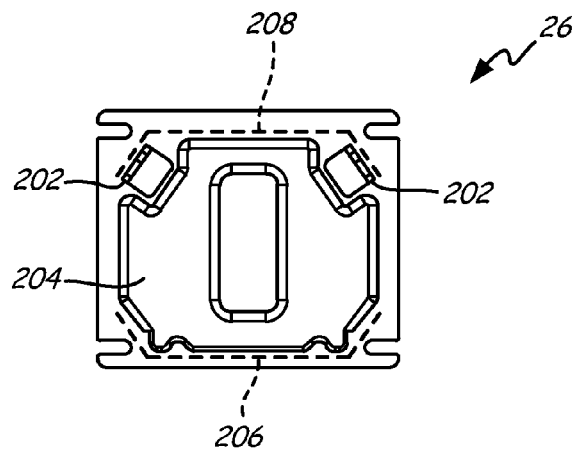
**Fig. 3**



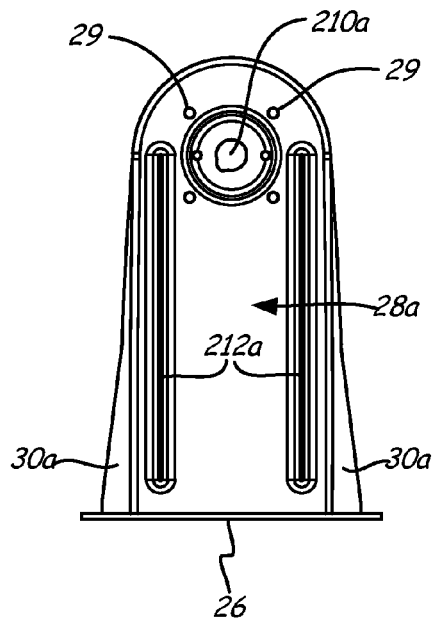
**Fig. 4**



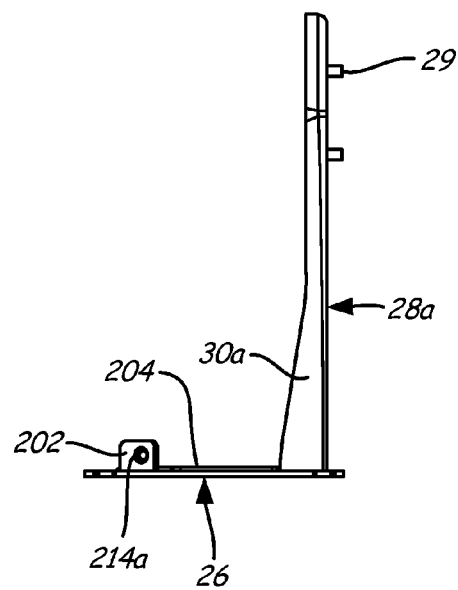
**Fig. 5**



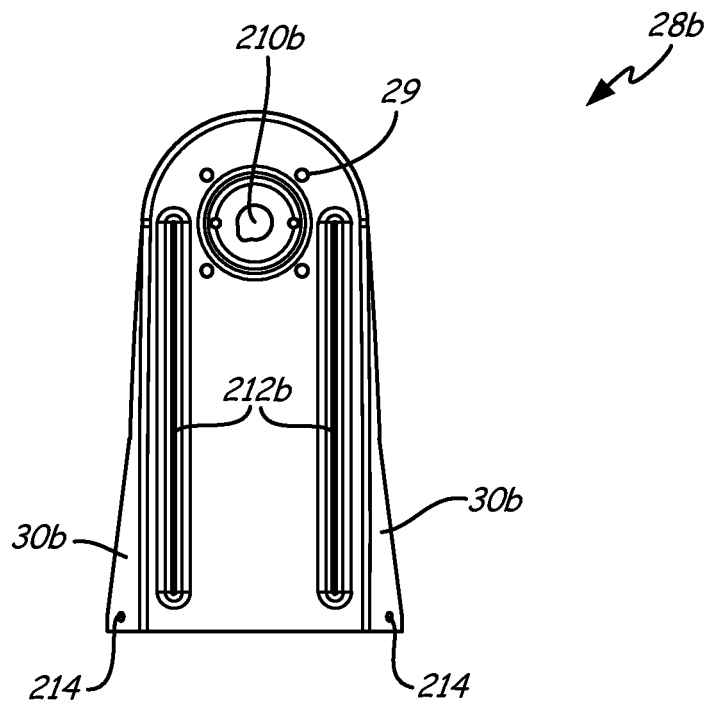
**Fig. 6**



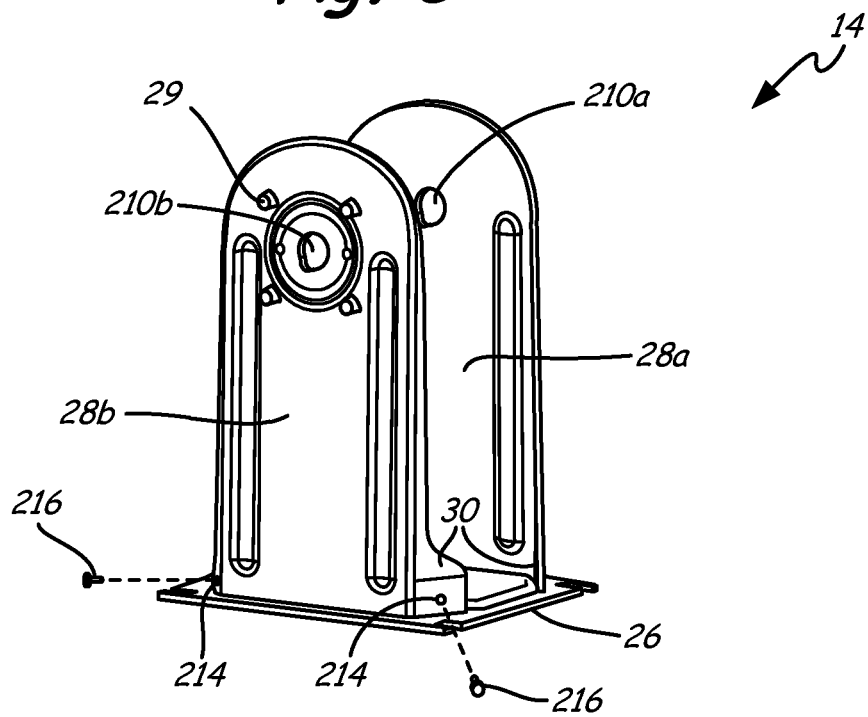
**Fig. 7a**



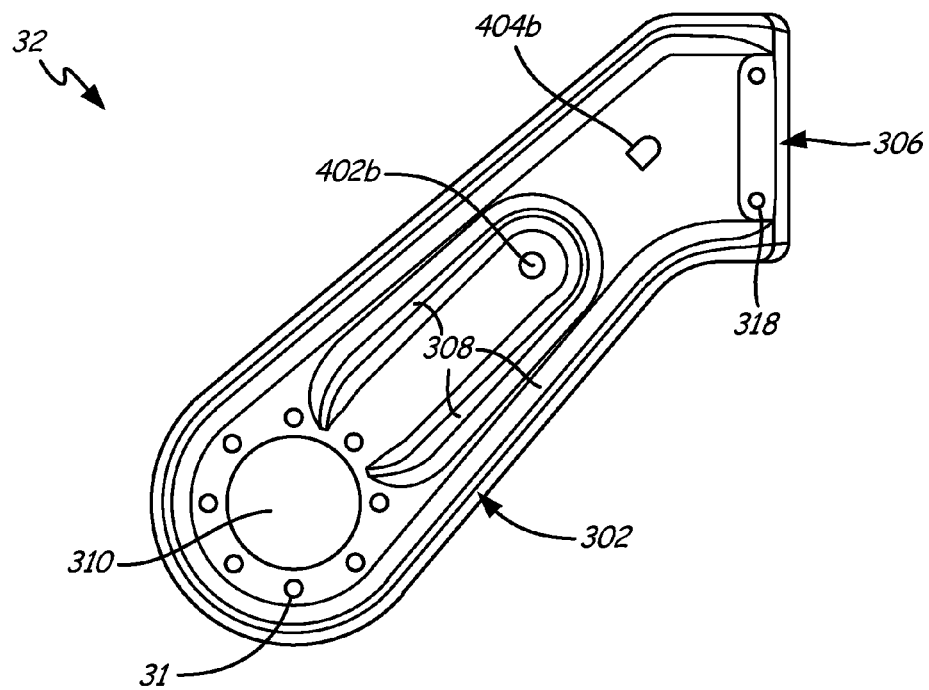
**Fig. 7b**



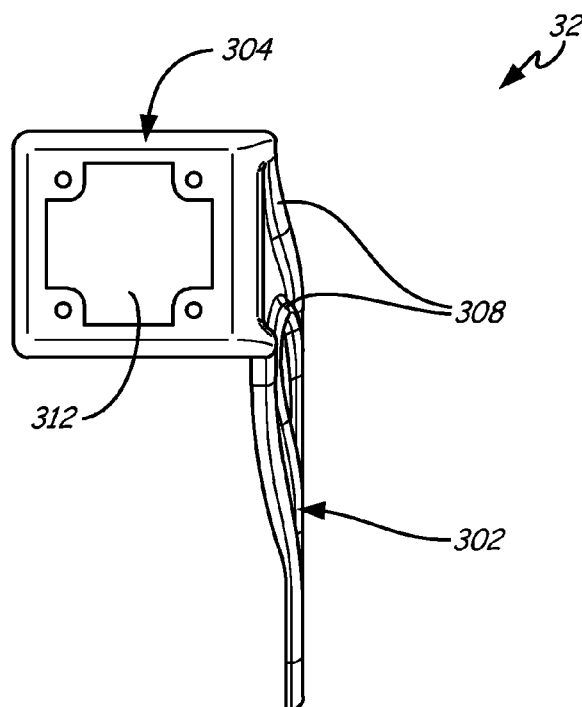
**Fig. 8**



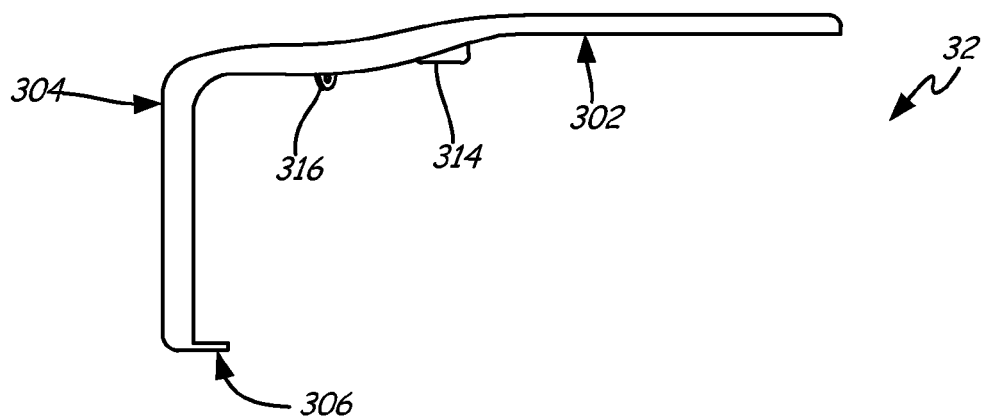
**Fig. 9**



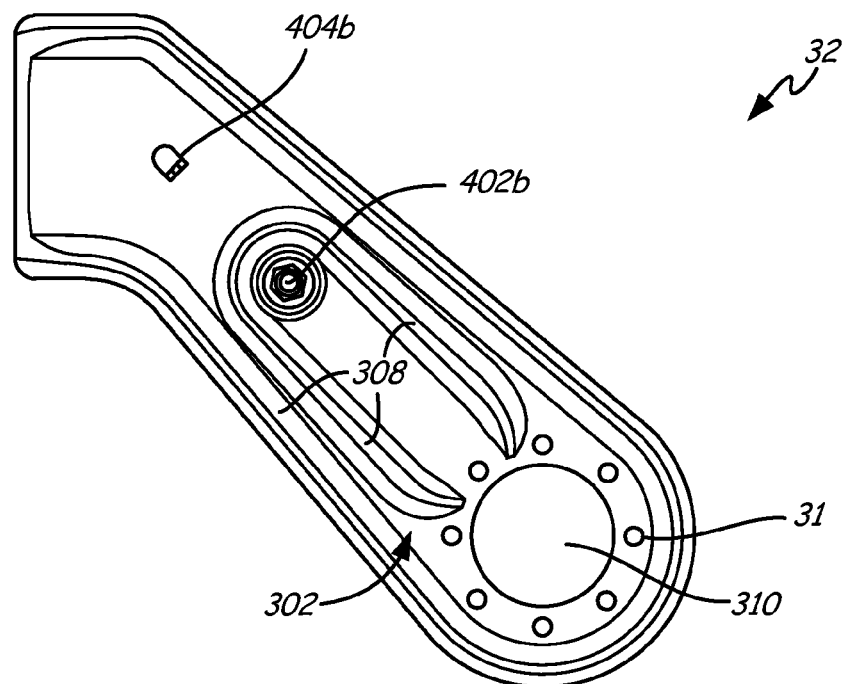
**Fig. 10a**



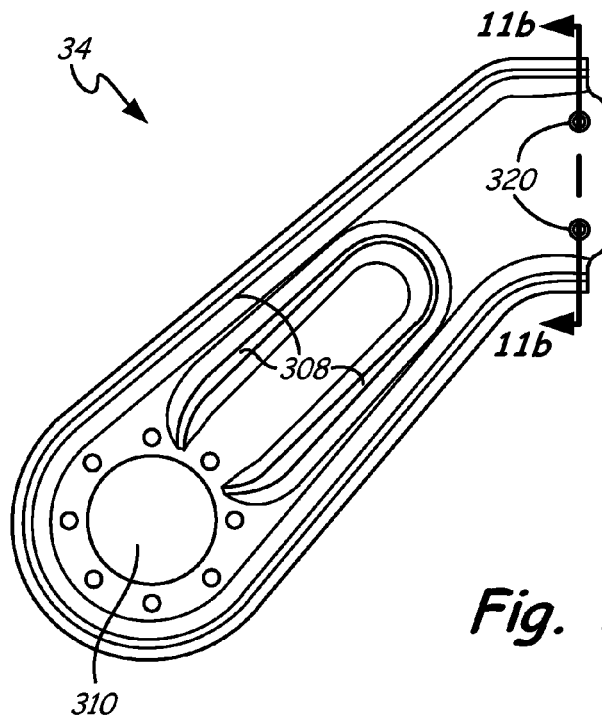
**Fig. 10b**



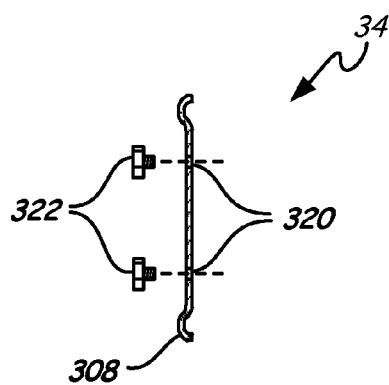
**Fig. 10c**



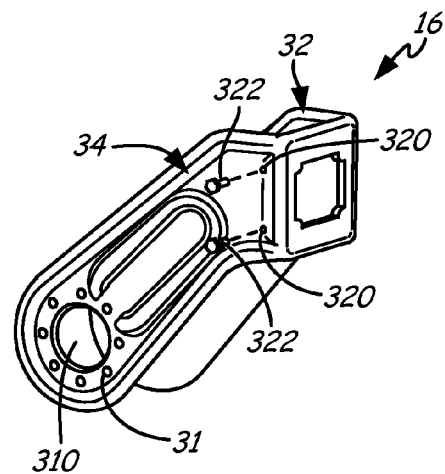
**Fig. 10d**



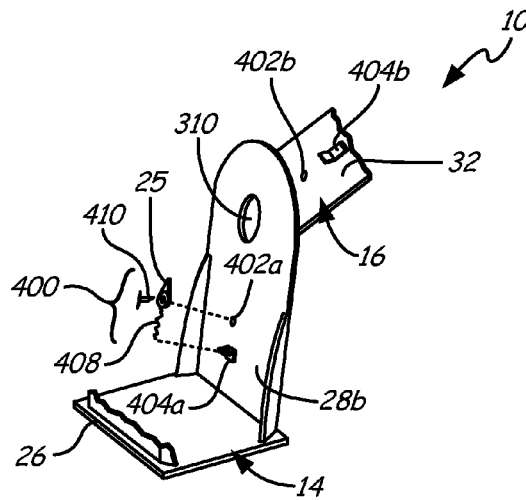
*Fig. 11a*



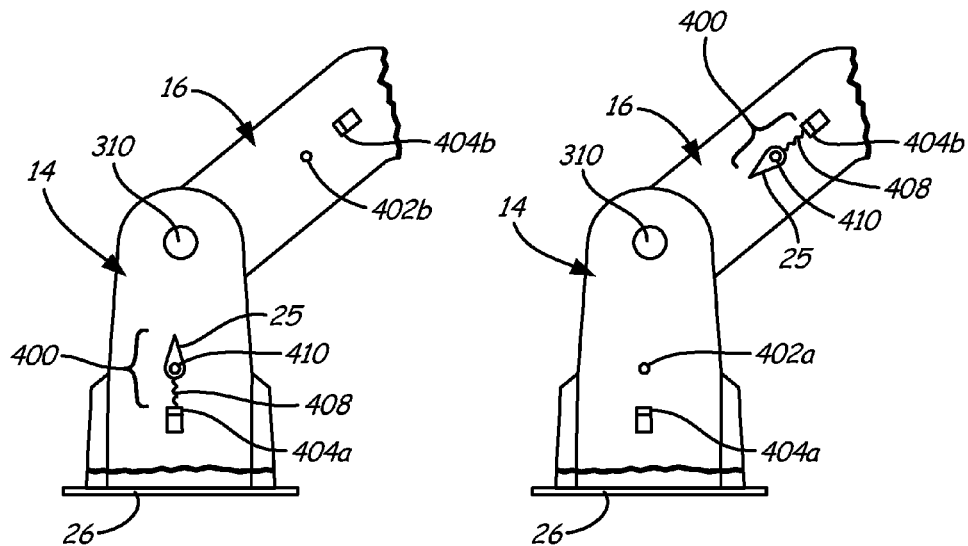
*Fig. 11b*



*Fig. 12*

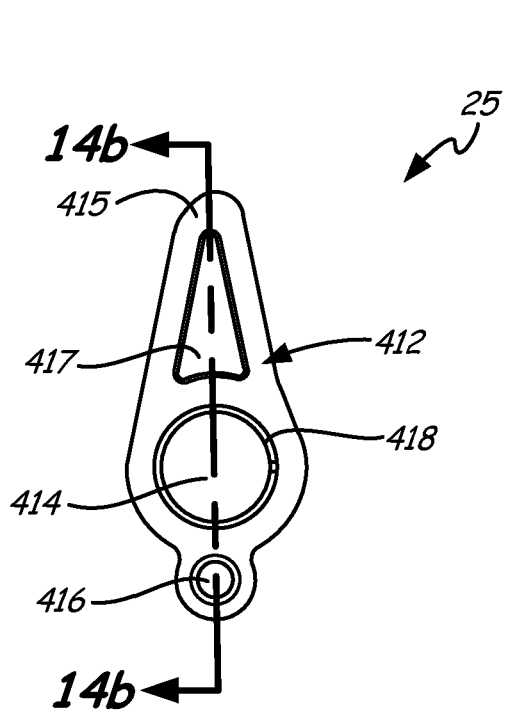


**Fig. 13a**

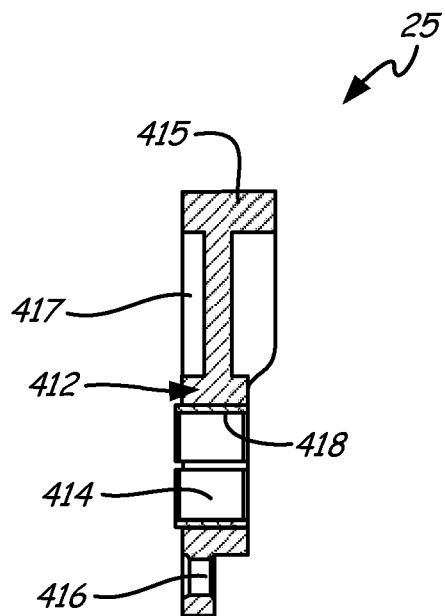


**Fig. 13b**

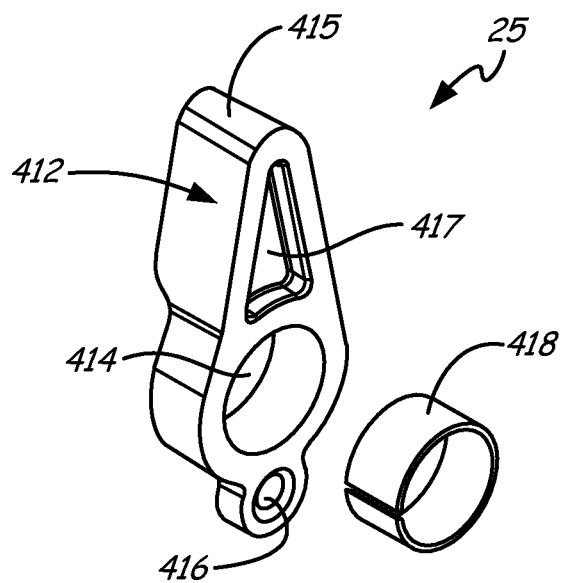
**Fig. 13c**



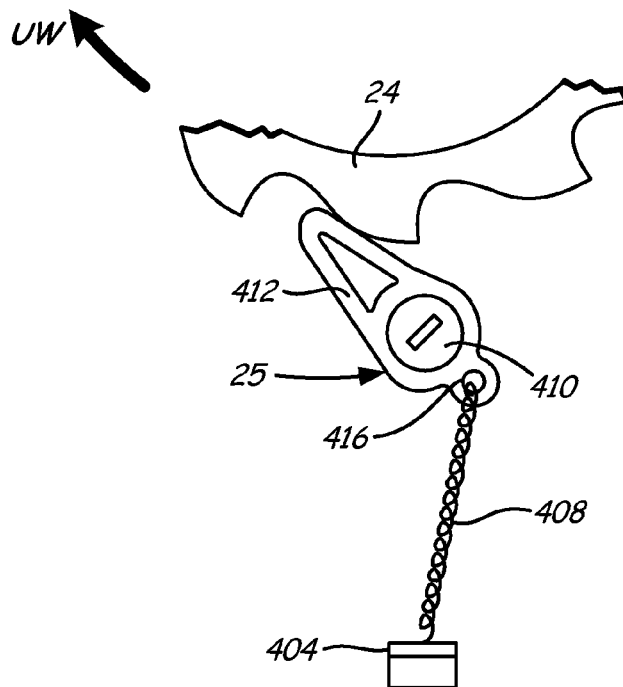
**Fig. 14a**



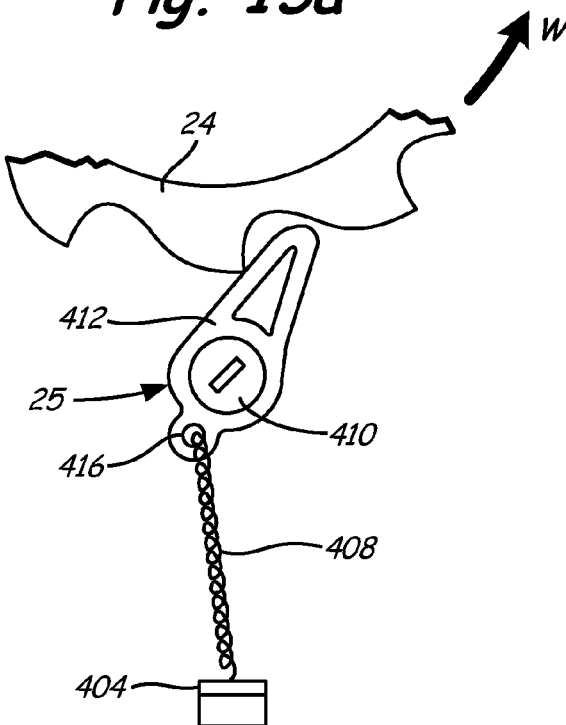
**Fig. 14b**



**Fig. 14c**



*Fig. 15a*



*Fig. 15b*

# 1

## HOSE REEL LATCH

Reference is made to PCT application No. PCT/US11/21298 (now U.S. non-provisional application Ser. No. 13/522,472), entitled "HOSE REEL FRAME AND GUIDE ARM," filed on even date with this application by inventors Anthony Shakal and John Holman, and to PCT application No. PCT/US11/21289 (now U.S. non-provisional application Ser. No. 13/522,461), entitled "HOSE REEL SPOOL," filed on even date with this application by inventor Anthony Shakal.

### BACKGROUND

The present invention relates generally to hose reels, and more particularly to hose reel latch attachment.

Hose reels are commonly used to consolidate fluid-carrying hoses. Wound hoses take up less space, and are less likely to become entangled with surroundings. Industrial hose reels are often biased with torsion springs or counterweights to automatically wind up in the absence of an extending force on the hose attached to the reels.

Hose reels commonly comprise three primary components: a spool, a frame, and a guide arm. Hose reel spools typically comprise a hub with a cylindrical wall and axially opposite side walls. The side walls and cylindrical wall together define an annular retaining area in which wound hose is stored. An anchored end of a hose is usually passed through or attached to a hose mount on the cylindrical wall. This hose mount is commonly angled to prevent the hose from bending excessively when it coils about the spool. Many hose reels also include a frame or stand which supports and anchors the spool. Such frames may attach to one or both sides of the spool. Hose frames must be able to support the full weight of a spool loaded with hose, as well as any strains associated with winding and unwinding the hose. Some hose reels also include guide arms to direct the spooling of the hose, thereby ensuring that the hose coils properly onto the spool. Like frames, guide arms may attach to one or both sides of the hose reel. Most guide arms are rotatably attached, so as to allow the hose to be spooled and unspooled at a range of angles.

In the past, some hose reels have included ratcheting latch assemblies to prevent hose reels from retracting or re-spooling the hose while in use. These latch assemblies typically include a pawl on one of either the hose reel frame or the guide arm, and a toothed ratchet element affixed to one side of the spool. Previous hose reels have included mounts for a pawl on either the frame or the guide arm, but not both, typically due to the increased cost and manufacturing time required. The pawl engages the ratchet element to limit rotation of the spool, preventing it from spooling. With such latch assemblies, a latched hose is retracted by first unspooling the hose slightly to disengage the ratcheting element from the pawl. This can prove difficult if a pawl engages while the hose is fully unspooled. In such a case, it may not be possible to unlatch and re-spool the hose without disassembling the hose reel. It is possible to ensure that this situation never arises by manufacturing the ratchet element on the radially opposite side of the spool from the hose mount, and installing the pawl on the guide arm. When the hose is fully unspooled, the hose mount will align radially with the guide arm. As a result, a pawl mounted on the guide arm can never engage a ratchet element opposite the hose mount while the hose is fully extended. This solution is not available where the hose reel does not include a guide arm. In applications where the guide arm is omitted to save expense, weight, or space, the latch must be mounted elsewhere, or not at all.

# 2

Hose reels are preferably strong, compact, and easily assembled. In the past, hose reel frames have sometimes been constructed with axially outward-extending support flanges, and hose reel spools have sometimes been constructed with axially outward-angled dished side walls. Such constructions provide additional strength, but are bulkier than a flat spool, and therefore necessitate a larger frame with a wider footprint. Ease of assembly is important both during and after manufacture; in particular, it is desirable that hose reels be easily adaptable to different working conditions and applications.

### SUMMARY

The present invention is directed toward a hose reel with a latch assembly for catching a ratchet element affixed to a hose reel spool. The hose reel includes a hose reel frame and a hose reel guide arm, both of which include hookups for mounting the latch assembly.

### BRIEF DESCRIPTION OF THE DRAWINGS

FIGS. 1*a* and 1*b* are perspective views of a hose reel frame and guide arm of the present invention, together with a hose reel spool.

FIG. 2 is a front view of the spool shown in FIGS. 1*a* and 1*b*.

FIG. 3 is a side view of the spool of FIGS. 1*a*, 1*b* and 2.

FIG. 4 is an exploded cross-sectional view of the spool along cross-section 4-4 of FIG. 3.

FIG. 5 is a close-up cross-sectional view of region R from FIG. 4.

FIG. 6 is a plan view of a base of the hose reel frame of FIGS. 1*a* and 1*b*.

FIGS. 7*a* and 7*b* are side and front views, respectively, of the base and a side section of the hose reel frame of FIGS. 1*a* and 1*b*.

FIG. 8 is a side view of another side section of the hose reel frame of FIGS. 1*a* and 1*b*.

FIG. 9 is a perspective view of an assembled hose reel frame of FIGS. 1*a* and 1*b*.

FIGS. 10*a*, 10*b*, 10*c*, and 10*d*, are left side, front, top, and right side views, respectively, of an L-shaped piece of the guide arm of FIGS. 1*a* and 1*b*.

FIG. 11*a* is a side view of an I-shaped piece of the guide arm of FIGS. 1*a* and 1*b*.

FIG. 11*b* is a cross-sectional view of the I-shaped guide arm piece of FIG. 11*a* along cross-section 11*b*-11*b*.

FIG. 12 is a perspective view of an assembled guide arm of the present invention.

FIG. 13*a* is a partial perspective view of the hose reel frame and guide arm of FIG. 1, showing locations for a latch assembly including a pawl.

FIG. 13*b* is a partial side view of the hose reel frame and guide arm of FIG. 13*a*, showing the latch assembly of FIG. 13*a* attached to the hose reel frame.

FIG. 13*c* is a partial side view of the hose reel frame and guide arm of FIG. 13*a*, showing the latch assembly of FIG. 13*a* attached to the guide arm.

FIG. 14*a* is a side view of the pawl of FIG. 13*a*.

FIG. 14*b* is a cross-sectional view of the pawl of FIG. 13*a*.

FIG. 14*c* is an exploded view of the pawl of FIG. 13*a*.

FIGS. 15*a* and 15*b* are isolated views of the latch assembly of FIGS. 13*a*-*c*.

## I. Overview

FIGS. 1a and 1b depict hose reel assembly 10 comprising spool 12 (with side walls 108a and 108b), frame 14 (with frame base 26 and frame sides 28a and 28b having flanges 30 and studs 29), guide arm 16 (with L-shaped piece 32 and I-shaped piece 34, each having holes or indents 31), hose 18, hole 20, anchor 22, mounting hardware 23, ratchet element 24, and pawl 25 (drawn in phantom behind guide arm 16). FIGS. 1a and 1b also illustrate winding direction W and unwinding direction UW. Spool 12 rotates to spool and unspool hose 18 wound about a central cylindrical surface and between the sides of spool 12.

Spool 12 comprises axial hub 104 (not visible in FIGS. 1a or 1b; see FIG. 2) and radially extending first side wall 108a, and second side wall 108b. As depicted, spool 12 turns in winding direction W to spool and unwinding direction UW to unspool hose 18. In other embodiments, spool 12 may be manufactured to spool and unspool hose 18 in the opposite directions. Frame 14 supports spool 12 and guide arm 16. Guide arm 16 extends from frame 14 to retain hose 18 as shown. Spool 12 is rotatably attached to frame 14 by mounting hardware 23, which in some embodiments is a central axle or pin running through spool 12, frame sides 28a and 28b, and pieces 32 and 34 of guide arm 16. In one embodiment, spool 12 is biased (by, for example, a torsion spring) to rotate in winding direction W in the absence of a contrary force, thereby spooling hose 18. Sides 108a and 108b of spool 12 angle axially inward as they extend radially outward, with side 108a angled toward side 108b, and vice versa. This angled construction strengthens spool 12 and avoids contact between side walls 108a and 108b, and flanges 30 (discussed below).

Frame 14 comprises horizontal frame base 26 and vertical frame sides 28a and 28b. Frame sides 28a and 28b are anchored to frame base 26, which forms the foundation of frame 14. Frame side 28a is welded to frame base 26 to form a single L-shaped frame piece. Frame side 28b is not welded to frame base 26, but is fastened to frame base 26 when frame 14 is assembled. The L-shaped piece comprising frame side 28a and frame base 26 combines with frame side 28b (an I-shaped piece) to form the U-shape of frame 14. Frame sides 28a and 28b support spool 12 and guide arm 16 via mounting hardware 23, as previously discussed. Base 26 does not extend axially wider than guide arm 16. Frame sides 28a and 28b incorporate flanges 30 to strengthen frame 14. Flanges 30 are located on the interior faces of sides 28a and 28b, and are widest at frame base 26, tapering vertically into frame sides 28a and 28b. Because flanges 30 are located on the interior faces of sides 28a and 28b, flanges 30 contribute no additional width to hose reel 10. As previously discussed, sides 108a and 108b of spool 12 angle axially inward toward each other, thereby avoiding contact with flanges 30.

Guide arm 16 is also attached to frame 14, and rotates about the axis of spool 12, but independently from spool 12. Guide arm 16 may be attached directly to frame 14 via one or more fasteners, or anchored to frame 14 by mounting hardware 23. In one embodiment, studs 29 are arranged in a circular array on frame 14, and couple to holes or indents 31 in guide arm 16 to anchor guide arm 16 at a range of predefined angles. The free end of hose 18 passes through hole 20 in guide arm 16, but cannot fully retract into spool 12 because of anchor 22 on hose 18, which is too large to fit through hole 20. Anchor 22 may be a rubber or plastic block secured about hose 18. Guide arm 16 is comprised of two pieces: L-shaped piece 32, comprising one side and the front of guide arm 16, and I-shaped

piece 34, comprising the opposite side of guide arm 16. L-shaped piece 32 and I-shaped piece 34 are fastened together to form guide arm 16, as shown.

Ratchet element 24 is affixed to spool 12, and interfaces with pawl 25 on guide arm 16 to prevent hose 18 from retracting undesirably. Ratchet element 24 spans only a partial radial arc of spool 12, as shown, and therefore only aligns with pawl 25 for a fraction of each rotation of spool 12. When ratchet element 24 rotates in the UW direction into alignment with pawl 25, pawl 25 catches with ratchet element 24, exerting a counter-rotational force which prevents rotation of spool 12 in the W direction. When ratchet element 24 is unaligned with pawl 25, or rotates into the W direction into alignment with pawl 25, pawl 25 does not catch on ratchet element 24, and does not prevent spool 12 from rotating in either direction. Although pawl 25 is shown mounted on guide arm 16 in FIG. 1a, pawl 25 may alternatively be mounted on frame 14.

## II. Spool 12

FIG. 2 is a front view of spool 12 (with spool halves 102a and 102b) comprising axial hub 104 (with outer cylindrical wall 106 having hose mount 112), side wall 108a (with outer annular lip 118a), and side wall 108b (with outer annular lip 118b and annular ridge 114). Outer cylindrical wall 106 and side walls 108a and 108b together define annular hose retention area 110.

As previously stated, spool 12 is comprised of axial hub 104 and side walls 108a and 108b. Axial hub 104 comprises inner end wall 120 (not visible in FIG. 2; see FIG. 3) and outer cylindrical wall 106. Outer cylindrical wall 106 is the radially outermost cylindrical portion of axial hub 104. Side walls 108a and 108b are annular flanges which extend radially outward from the edges of outer cylindrical wall 106. Together with side walls 108a and 108b, outer cylindrical wall 106 defines hose retention area 110, an annular space into which hose 18 coils for storage. In one embodiment, spool 12 is formed in two halves. First spool half 102a includes first side wall 108a and outer cylindrical wall portion 106a. Second spool half 102b includes second side wall 108b and outer cylindrical wall portion 106b. Spool 12 is formed by welding or screwing together first spool half 102a and second spool half 102b.

Hose 18 mounts on outer cylindrical wall 106 at hose mount 112, which is angled counterclockwise so as not to excessively bend hose 18 where it connects to hose mount 112. In one embodiment, hose mount 112 is a passage through cylindrical wall 106 through which hose 18 is threaded. In another embodiment, hose mount 112 is an attachment point for one end of hose 18, and axial hub 104 further comprises connection apparatus to route fluid from a fluid source into hose 18. In one embodiment, ratchet element 24 is mounted on a radially opposite side of spool 12 from hose mount 112 to avoid locking of ratchet element 24.

When hose is spooled onto spool 12 through hole 20 of guide arm 16 (see FIGS. 1a and 1b), it piles up naturally in a pyramidal shape seldom more than four hose widths wide at outer cylindrical wall 106, and generally narrower as it stacks radially outward. Outer cylindrical wall 106 is therefore designed to be only slightly more than four hose widths wide, since additional width would increase the bulk of hose reel assembly 10 without benefit.

Annular ridge 114 extends axially outward from outer cylindrical wall 106 to provide a radially flat surface for the attachment of a cover (not shown) for spool 12. Annular ridge 114 is described in greater detail along with FIG. 3. Side walls 108a and 108b are angled axially inward as they extend radially outward: side wall 108a is angled toward side wall

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**108b**, and vice versa. This angled construction strengthens spool **12** without increasing spool width.

FIG. 3 is a side view of spool **12**, showing side wall **108b**, annular ridge **114**, mounting holes **116**, outer annular lip **118b**, inner end wall **120** with mounting location **122**, and ratchet element **24**. As previously discussed, axial hub **104** comprises inner end wall **120** and outer cylindrical wall **106**. Inner end wall **120** is a flat radial surface spanning the interior of spool **12**, radially inward of cylindrical wall **106** (see FIG. 2). Inner end wall **120** also includes mounting location **122**. Mounting hardware **25** is secured at mounting location **122** to support spool **12** on frame **14**. In one embodiment, mounting hardware **24** is a shaft or pin, and mounting location **122** is a passage through inner end wall **120**, through which mounting hardware fits. Mounting location **122** is described in greater depth below. Annular ridge **114** is a region of side wall **108b** through which mounting holes **116** are bored. Holes **116** allow a cover (not shown) to be screwed or riveted to side wall **108b** at annular ridge **114**, if so desired. Annular ridge **114** is located at one end of outer cylindrical wall **106**, and extends directly radially outward from outer cylindrical wall **106** so as to provide a flat mounting surface for the cover. Although annular ridge **114** is shown on side **108b**, it could instead be located on side **108a**.

The radially outer extents of side walls **108a** and **108b** turn axially outward in outer annular lips **118a** and **118b**, which strengthen spool **12**. Second side wall **108b** ends in second outer annular lip **118b**, which turns axially away from hose retaining area **110** and first side wall **108a**. Analogously, first side wall **108a** (not visible in FIG. 3; see FIGS. 2 and 4) ends in first outer annular lip **118a**, which turns axially away from hose retaining area **110** and second side wall **108b**. Because side walls **108a** and **108b** angle axially inward as they extend radially outward, outer annular lips **118** do not add to the overall width of spool **12**. Ratchet element **24** is screwed or riveted to side wall **108b** to interact with pawl **25**, as discussed previously. FIG. 3 also shows cross section line 4-4, which passes through the axis of spool **12**.

FIG. 4 is an exploded cross-sectional view of spool **12** along cross-section line 4-4 from FIG. 3. FIG. 4 depicts spool **12**, including outer cylindrical wall **106**, side walls **108a** and **108b**, outer annular lips **118a** and **118b**, inner end wall sections **120a** and **120b**, and mounting location **122**, collar **124**, and hole **126**. FIG. 4 shows spool halves **102a** and **102b** exploded for clarity. When spool **12** is assembled, spool halves **102a** and **102b** are attached together, as previously discussed. Mounting hardware **25** passes through mounting location **122** to anchor spool **12** to frame **14**.

In embodiments wherein spool **12** is formed from two halves, inner end wall **120** may be split into two abutting sections: first inner end wall section **120a** (which is a part of first spool half **102a**) and second inner end wall section **120b** (which is a part of second spool half **102b**). These sections are bolted or welded together to connect spool half **102a** to spool half **102b**. In one embodiment, first inner end wall section **120a** includes hole **126**, and second inner end wall section **120b** includes collar **124**. Hole **126** is a central hole in second inner axial end wall section **120a**, and is large enough to admit collar **124**. Collar **124** is a central, axially extending portion of second inner axial end wall section **120b** which passes through hole **126** and forms a journal for mounting hardware **25**. In another embodiment, the location of collar **124** and hole **126** is reversed: collar **124** is located on first inner end wall section **120a**, while hole **126** is located in second inner end wall section **120b**. A bushing or bearing is inserted in collar **124** to support spool **12** as it spins.

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As discussed previously, side walls **108** slope axially inward as they extend radially outward, for added strength. This inward slant is designed to match the aforementioned natural pyramidal stacking profile of hose **18** about inner annular ring **106**, and therefore does not impede spooling. The radially outermost edge of first side wall **108a** ends in first outer annular lip **118a**, and the radially outermost edge of second side wall **108b** ends in second outer annular ridge **118b**. Outer annular ridges **118a** and **118b** further strengthen spool **12**.

FIG. 4 also indicates region R, encompassing a section of outer cylindrical wall **106** and second side wall **108b**.

FIG. 5 is an expanded view of region R from FIG. 4. FIG. 5 shows a portion of inner annular ring **106** and side wall **108b** with outer annular lip **118b**, annular ridge **114**, and one mounting hole **116**. Annular ridge **114** is formed by extending side wall **108b** a short distance directly radially outward from the outermost extent of outer cylindrical wall **106**, rather than slanting side wall **108b** axially inward over the entire radial expanse from the intersection of inner annular ring **106b** with side wall **108a** to outer annular lip **118a**. A spool cover can be attached to side wall **108b** with bolts passing through mounting holes **116**. As can be seen in FIG. 5, the axially inward slant of second side wall **108b** prevents second outer annular lip **118b** from adding to the axial bulk of spool **12**. The same is true of first side wall **108a** and first outer annular lip **118a**. This compact design also enables flanges **30** (discussed above with respect to FIG. 1) to face axially inward without contacting side walls **108a** or **108b**, thereby further reducing the overall axial bulk of hose reel **10**.

### III. Frame **14**

FIG. 6 is a plan view of frame base **26** from FIG. 1, depicting fastening tabs **202**, ridged surface **204**, first side attachment region **206**, and second side attachment region **208**. Frame base **26** is, in one embodiment, a sheet of pressed or cast metal. Frame side **28a** is welded into place at first side attachment region **206**. Frame side **28b** is attached to frame base **26** at second side attachment region **208** via fasteners threaded through fastening tabs **202**. Fastening tabs **202** are, in one embodiment, stamped from frame base **26** and bent at 90 degrees from base frame **26** to project parallel to frame side **28b**. In another embodiment, fastening tabs **202** are separate metal pieces welded onto frame base **26**. Ridged surface **204** is a raised region pressed or cast into frame base **26** to strengthen frame **14** against bending.

FIGS. 7a and 7b are exterior side and front views, respectively, of frame side **28a** and frame base **26**, connected to form an L-shaped piece. FIG. 3a depicts frame base **26**, and frame side **28a** having flanges **30a**, mounting point **210a**, ridges **212a**, and studs **29**. FIG. 3b depicts frame base **26** having ridged surface **204**, fastening tabs **202** (with fastener holes **214**), and frame side **28a** (with flanges **30a** and studs **29**). Mounting hardware **23** attaches to or feeds through mounting point **210a** to anchor spool **12**. If mounting hardware **23** is an axle or shaft, for instance, mounting point **110a** is a hole through which mounting hardware **23** passes. As previously described, flanges **30a** strengthen frame **14** and support side **108a**. Flanges **30a** are angled diagonally inward toward the interior of hose reel assembly **10**, as indicated by first side attachment region **206** on FIG. 6. Ridges **212a** further strengthen frame side **28a** against bending. As shown in FIG. 2a, ridges **212a** comprise corrugations that extend into side **28a**. Fastening tabs **202** have fastener holes **214** to allow threaded fasteners to pass through fastening tabs **202** to secure frame side **28b** (see FIGS. 1a and 1b). Stud **29** help to secure guide arm **16** to frame **14**, as described below with respect to FIGS. 10a-d.

FIG. 8 is an exterior side view of frame side **28b**, depicting flanges **30b**, mounting point **210b**, ridges **212b**, and fastener holes **214b**. Flanges **30b** and ridges **212b** strengthen frame side **28b** just as flanges **30a** and ridges **212a** strengthen frame side **28a**. Mounting hardware **23** attaches to or feeds through mounting points **210a**, thereby connecting spool **12** to both sides of frame **14**. Fastener holes **214b** in flanges **30b** allow frame side **28b** to be mounted on fastening tabs **102**. Fasteners **216** (not shown on FIG. 8; see FIG. 9) pass through fastener holes **214** to secure frame side **28b** to frame base **26**, holding frame side **28b** in side attachment region **208** of FIG. 6. Fasteners **216** may be bolts, screws, or other threaded fasteners.

FIG. 9 is a perspective view of frame **14**, comprising frame base **26**, frame sides **28a** and **28b** (with mounting points **210a** and **210b**, respectively, and studs **29**), fastener holes **214**, and fasteners **216**. As previously discussed, frame side **28a** is welded to frame base **26** to form an L-shaped piece. Frame side **28b** is attached to this L-shaped piece by inserting fasteners **216** through fastener holes **214a** (not visible) and **214b**. This construction simplifies the mounting of spool **12** (via mounting hardware **23** attached to or fed through mounting points **210a** and **210b**). Frame sides **28a** and **28b** together lock spool **12** in position (leaving spool **12** free to rotate) whenever frame side **28b** is secured in place. Installing or removing spool **12** is accomplished by unscrewing fasteners **216** from fastener holes **214**, removing mounting hardware **23** from mounting point **210b**, and disengaging frame side **28b** from frame base **26** and mounting hardware **23**. Stud **29** interacts with indents or holes **31** (see FIGS. **1a** and **1b**) to hold guide arm **16** in place relative to frame **14**.

#### IV Guide Arm 16

FIGS. **10a** through **10d** illustrate L-shaped piece **32** of guide arm **16**. FIGS. **10a**, **10b**, **10c**, and **10d** are interior side, front, top, and exterior side views of L-shaped piece **32**, respectively.

L-shaped piece **32** has side section **302** (with ridges **308**, attachment area **310**, pawl mount **402b**, spring mount **404b**, and holes **31**), front section **304** (with front hole **312**) and side tab **306** (with fastener holes **318**). L-shaped piece **32** is attached to I-shaped piece **34** by threading fasteners **322** (see FIG. **12**) through L-shaped piece **32** into fastener holes **320**. Ridges **308** extend the length of side section **302**, and strengthen guide arm **16** against bending. As shown in FIG. **10a**, ridges **308** comprise corrugations that extend into side section **302**.

Guide arm **16** is attached to frame **14** at attachment area **310**. In one embodiment, holes **31** on guide arm **16** accept studs **29** on frame **14**. Stud **29** and holes **31** are arranged in a circular array, and hold guide arm **16** in place at any of a range of predetermined angles with respect to spool **12**. When L-shaped piece **32** is attached to I-shaped piece **34**, guide arm **16** can rotate in discrete angular intervals about the axis of spool **12** (defined by mounting hardware **23**), such that stud **29** supports guide arm **16** at a desired position. In some embodiments, guide arm **16** may be further or alternatively supported by clips or bolted fasteners, or may be anchored in place by mounting hardware **23**.

Hose **18** passes through front hole **312**, and is therefore constrained by guide arm **16** constrained to approach spool **12** from a limited range of angles. This forces hose **18** to spool in a regular, tidy fashion on spool **12**, and prevents harmful loads from being applied to spool **12** or frame **14**.

Pawl **25** (see FIGS. **1a** and **1b**) may be attached to guide arm **16** or frame **14** to restrict the rotation of spool **12**. Pawl mount **402b** is one mounting location for pawl **25**, and spring mount **404b** is one mounting location for a spring (not shown)

which retains pawl **25** against ratchet element **24**. Pawl **25** and its interaction with ratchet element **24** are described in greater detail with respect to FIGS. **13a-15b**.

FIGS. **11a** and **11b** illustrate I-shaped piece **34** of guide arm **16**. FIG. **11a** is an exterior side view of I-shaped piece **34**, indicating line **11b-11b**. FIG. **11b** is a cross-sectional view of I-shaped piece **34** taken through line **11b-11b**.

I-shaped piece **34** has ridges **308**, attachment area **310**, fastener holes **320**, fasteners **322**, and holes **31**. I-shaped piece **34** attaches to L-shaped piece **32** by securing fasteners **322** through fastener holes **318** and **320**. In this fashion, L-shaped piece **32** and I-shaped piece **34** are joined together to form the guide-arm **14**, which is U-shaped. Like L-shaped piece **32**, I-shaped piece **34** incorporates ridges **308** for added strength, as shown, and attaches to frame **14** at attachment area **310**. As shown in FIG. **11a**, ridges **308** comprise corrugations that protrude from I-shaped piece **34**. Holes **31** interact with studs **29** as described above, to retain guide arm **16**. I-shaped piece **34** is similar to side section **304** of L-shaped piece **32**, but lacks side pawl mount **402b** and spring mount **402b**, which are present on side section **304** of L-shaped piece **32**.

FIG. **12** is a perspective drawing of assembled guide arm **16**, showing L-shaped piece **32**, I-shaped piece **34**, attachment area **310**, fastener holes **320**, and fasteners **322**. As previously discussed, guide arm **16** is assembled by fastening together L-shaped piece **32** and I-shaped piece **34**. As with frame **14**, this construction simplifies the mounting of spool **12**: installing or replacing spool **12** requires only that I-shaped piece **34** and (I-shaped) frame piece **28b** be disengaged while spool **12** is removed or replaced.

Although frame **14** and guide arm **16** have been described as substantially symmetric U-shaped structures, they may alternatively be manufactured as L-shaped, asymmetric parts. In such an embodiment, frame **14** does not include frame side **28b**, and guide arm **16** does not include I-shaped piece **34**. Frame **14** attaches to spool **12** and guide arm **14** on only one side, and mounting hardware **23** must therefore be an asymmetric pin or cantilevered shaft, rather than a shaft or axle supported on both sides of spool **12**. This embodiment trades some degree of frame strength for simpler installation and removal of spool **12**.

#### V. Latch Assembly 400

FIG. **13a** is a partial perspective view of hose reel assembly **10**, omitting spool **12** and showing frame **14** and guide arm **16** with parts removed. Side **28a** of frame **14** is not shown, and only a part of L-shaped piece **32** of guide arm **16** is shown. FIGS. **13b** and **13c** are side views of FIG. **13a**. FIG. **13b** shows pawl **25** mounted on frame **14**, while FIG. **13c** shows pawl **25** mounted on guide arm **16**. Frame **14** comprises base **26** and visible side **28b** with pawl mount **402a** and spring mount **404a**. Guide arm **16** comprises attachment location **310** and visible L-shaped piece **32** (with pawl mount **402b** and spring mount **404b**). Latch assembly **400** comprises spring **408**, bolt **410**, and pawl **25**, and can be affixed to either of frame **14** and guide arm **16**.

Guide arm **16** is attached to frame **14** at attachment location **310**. In one embodiment, mounting hardware **25** runs through attachment location **310** to secure guide arm **16** to frame **14**. In another embodiment, guide arm **16** is attached to frame **14** by one or more pins. As discussed with respect to FIGS. **1a** and **1b**, studs **29** may anchor guide arm **16** with respect to frame **14**.

Either of frame **14** and guide arm **16** can mount latch assembly **400**. Pawl **25** can be mounted either on frame **14** or on guide arm **16** by inserting bolt **410** through pawl **25** into pawl mount **402a** or **402b**, respectively. Pawl **25** engages

ratchet element 24, as discussed previously, to halt rotation of spool 12. Spring 408 attaches to pawl 25 and either spring mount 404a (if pawl 25 is mounted on frame 14) or spring mount 404b (if pawl 25 is mounted on guide arm 16). Spring mounts 404a and 404b are attachment points which anchor one end of spring 408. In one embodiment, spring mounts 404a and 404b are stamped tabs bent out from frame 14 and guide arm 16, respectively. By stretching between pawl 25 and spring mount 404a or 404b, spring 408 exerts a counter-rotational force on pawl 25 to keep pawl 25 engaged with ratchet element 24, as explained further in description accompanying FIGS. 15a and 15b.

Although pawl mounts 402a and 402b are shown on side 28a and L-shaped piece 32, respectively, pawl mounts 402a and 402b could equivalently be situated on side 28b and I-shaped piece 34, respectively. Attachment locations 402a, 402b, 404a, and 404b must all, however, be located on the same side of hose reel assembly 10 as ratchet element 24.

FIG. 14a is a front view of pawl 25, showing line 14b-14b. FIG. 14b is a cross-sectional view of pawl 25 through line 14b-14b. FIG. 14c is a perspective view of pawl 25 with bushing 418 (described below) exploded. FIGS. 14a, 14b, and 14c illustrate pawl 25, which comprises bushing 418 and pawl body 412 with attachment hole 414, tip 415, spring hole 416, and pocket 417. Pawl body 412 is formed, in one embodiment, of cast metal. Tip 415 is a substantially triangular tip of body 412, which has a wide edge for catching ratchet element 24. To conserve material and reduce weight, not all of pawl body 412 is as wide as tip 415; as seen in FIG. 14a, pawl body 412 is flanged with pocket 417 to reduce the bulk of pawl 25 without narrowing tip 415. Tip 415 engages teeth on ratchet element 24 as discussed with respect to FIGS. 15a and 15b. Bushing 418 may be inserted between bolt 410 (see FIGS. 13a and 13b) and pawl body 412, allowing pawl body 412 to rotate smoothly on bolt 410. Bolt 410 passes through bolt hole 414 (see FIGS. 14a, 14b, and 14c) to secure pawl 25 either to pawl mount 402a on frame 14 or to pawl mount 402b on guide arm 16. Spring 408 attaches to pawl 25 at spring hole 416. Pawl 25 can be mounted either on frame 14 or on guide arm 16, as illustrated in FIGS. 13b and 13c.

FIGS. 15a and 15b illustrate pawl 25 engaging ratchet element 24. FIGS. 15a and 15b show ratchet element 24, pawl 25 (with pawl body 412 and spring hole 416), spring mount 404, spring 408, and bolt 410. Spring mount 404 may be either spring mount 404a or spring mount 404b. As previously discussed, bolt 410 mounts pawl 25 on either frame 14 or guide arm 16. Spring 408 stretches between spring hole 416 in pawl body 412 and spring mount 404a or 404b. Pawl body 412 rotates about bolt 410 when in contact with ratchet element 24, stretching spring 408 so that spring force tends to retain pawl 25 against ratchet 24. Whether ratchet pawl 25 engages with ratchet element 24 to prevent rotation in the W direction depends on the direction from which ratchet element 24 rotated into alignment with pawl 25. This direction determines whether pawl 25 is angled toward the UW direction (as in FIG. 15a) or toward the W direction (as in FIG. 15b).

FIG. 15a shows pawl 25 having rotated in the UW direction into alignment with ratchet element 24. Accordingly, pawl 25 will catch with the teeth of ratchet element 24 to prevent spool 12 from rotating in the W direction, so long as ratchet element 24 remains aligned with pawl 25. FIG. 15b shows pawl 25 having rotated in the W direction into alignment with ratchet element 24. The angle of the teeth of ratchet element 24 relative to pawl 25 prevents pawl 25 from catching on ratchet element 24, in FIG. 15b. When pawl 25 catches on ratchet element 24 (FIG. 15a), pawl 25 can be disengaged by rotating

spool 12 in the UW direction until ratchet element 24 is no longer aligned with pawl 25, whereupon spool 12 may rotate freely in the W direction, without pawl 25 catching ratchet element 24 (FIG. 15b). This functionality is the same, whether pawl 25 is mounted on frame 14 or guide arm 16.

When hose 18 is fully extended from spool 12, hose 18 stretches directly from hose mount 112 to hole 20 in guide arm 16 (see FIGS. 1a and 1b). By mounting ratchet element 24 on the radially opposite side of spool 12 from hose mount 112 (see FIG. 2a), it is therefore possible to ensure that ratchet element 24 never aligns with guide arm 16 while hose 18 is fully extended. If pawl 25 is installed on guide arm 16 (at latch mount 402b), spool 12 can never be latched into a position from which it cannot unlatch due to a lack of play in the hose. For this reason, it is advantageous to mount pawl 25 on guide arm 16.

For some applications, however, guide arm 16 may not be used. In such cases, pawl 25 cannot be mounted on (absent) guide arm 16, and must instead be mounted on frame 14. Although frame 14 is a less desirable location for pawl 25 than guide arm 16 for the reasons described above, frame 14 is an acceptable alternative location for pawl 25.

#### VI. Conclusion

The hose reel described herein provides several advantages. Ridging on frame 14 and guide arm 16 strengthens hose reel 10 against bending, and inward-facing flanges 30 provide stability and strength without increasing hose reel bulk. The spool shape of the present invention makes use of the natural stacking profile of coiled hose to minimize bulk and improve durability without restricting hose movement. The axially inward-sloped sides of hose reel spool 12 provide increased strength without additional spool width, and allow spool 12 to be mounted frame 14 despite axially inward-facing support flanges 30, for a strong, compact hose reel assembly.

Constructing frame 14 and guide arm 16 from L-shaped and I-shaped pieces simplifies the assembly of hose reel 10 and allows easy access to spool 12. Spool 12 can be removed by unscrewing fasteners 322 and 216 from guide arm 16 and frame 14, respectively, and disconnecting mounting hardware 23 from mounting point 310. I-shaped piece 34 and frame side 28b can then be removed, allowing spool 12 to be detached from fastening hardware 23. Installing spool 12 follows the opposite procedure: spool 12 is first attached to fastening hardware 23, then frame side 28b and finally I-shaped piece 34 are fastened in place on base 26 and L-shaped piece 32 with fasteners 216 and 322, respectively.

By providing attachment points for pawl 25 and spring 408 on both guide arm 16 and frame 14, the present invention allows hose reel 10 be used with or without guide arm 16, while enabling optimal latch placement for either case. Latch assembly 400 is manufactured identically, whether attached to guide arm 16 or frame 14. A user can quickly and easily swap latch assembly 400 from frame 14 to guide arm 16, or vice versa, by removing bolt 410 from pawl mount 402a or 402b and detaching spring 408 from spring mount 404a or 404b.

While the invention has been described with reference to an exemplary embodiment(s), it will be understood by those skilled in the art that various changes may be made and equivalents may be substituted for elements thereof without departing from the scope of the invention. In addition, many modifications may be made to adapt a particular situation or material to the teachings of the invention without departing from the essential scope thereof. Therefore, it is intended that the invention not be limited to the particular embodiment(s) disclosed, but that the invention will include all embodiments falling within the scope of the appended claims.

## 11

The invention claimed is:

1. A hose reel comprising:

a hose spool for coiling hose, the hose spool having a ratchet element;

a frame for supporting the hose spool, the frame having a first latch hookup;

a guide arm supported by the frame, for guiding hose into the hose spool, the guide arm having a second latch hookup; and

a latch assembly for catching the ratchet element to halt rotation of the hose spool, the latch assembly mountable at either of the first latch hookup and the second latch hookup.

2. The hose reel of claim 1, further comprising a hose mount for attaching hose to the hose spool, wherein the ratchet element is positioned on a region the hose spool radially opposite from the hose mount.

3. The hose reel of claim 1, wherein the latch assembly comprises:

a pawl for catching the ratchet element, the pawl having an attachment hole and a spring hole;

a fastener passing through the attachment hole to mount the pawl at either of the first and second latch hookups; and

a spring passing through the spring hole and coupled to the latch hookup to retain the pawl against the ratchet element.

4. The hose reel of claim 3, wherein the first and second latch hookups each comprise:

a pawl mount where the fastener attaches to rotatably anchor the pawl; and

a spring mount where the spring attaches to retain the pawl against the ratchet element.

5. The hose reel of claim 4, wherein the spring mount is a tab protruding perpendicularly from the surface of either the frame or the guide arm.

6. The hose reel of claim 3, wherein the fastener comprises a screw with a cylindrical bushing.

7. The hose reel of claim 3, wherein the pawl is formed of cast metal.

8. The hose reel of claim 1, wherein the ratchet element is a toothed circular arc with teeth that catch the pawl.

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9. The hose reel of claim 1, wherein the first latch hookup and the second latch hookup are radially equidistant from an axis of the hose spool.

10. A hose reel comprising:

a hose spool with an hub having an outer cylindrical wall and two axially opposite side walls for retaining hose between the side walls and around the outer cylindrical wall;

a ratchet element affixed to one side wall of the hose spool;

a latch assembly for catching the ratchet element;

a frame for supporting the hose spool, the frame including a first latch hookup capable of mounting the latch assembly; and

a guide arm for guiding hose to the hose spool, the guide arm including a second latch hookup capable of mounting the latch assembly.

11. The hose reel frame of claim 10, wherein the first and second latch hookups each comprise a pawl mount and a spring mount.

12. The hose reel of claim 11, wherein the latch assembly comprises:

a pawl with an attachment hole and a spring hole;

a fastener passing through the attachment hole to anchor the pawl at the pawl mount in either the first latch hookup or the second latch hookup; and

a spring stretched between the spring hole and the spring mount in either the first latch hookup or the second latch hookup to retain the pawl against the ratchet element.

13. The hose reel of claim 12, wherein the spring mounts of the frame and the guide arm are radially equidistant from an axis of the hose spool.

14. The hose reel of claim 11, wherein the pawl mounts of the frame and the guide arm are radially equidistant from an axis of the hose spool.

15. The hose reel of claim 11, wherein the ratchet element is a toothed circular arc with teeth that catch the pawl.

16. The hose reel of claim 10, wherein the pawl comprises a flanged body with a wide tip and a pocket near the tip.

17. The hose reel of claim 10, wherein the fastener comprises a screw with a cylindrical bushing.

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